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# Molten Salts for Energy Storage

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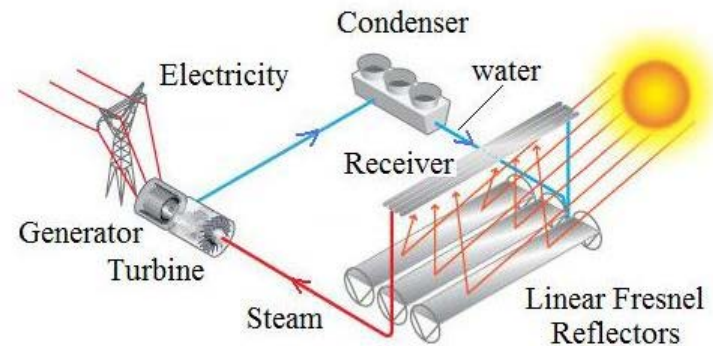
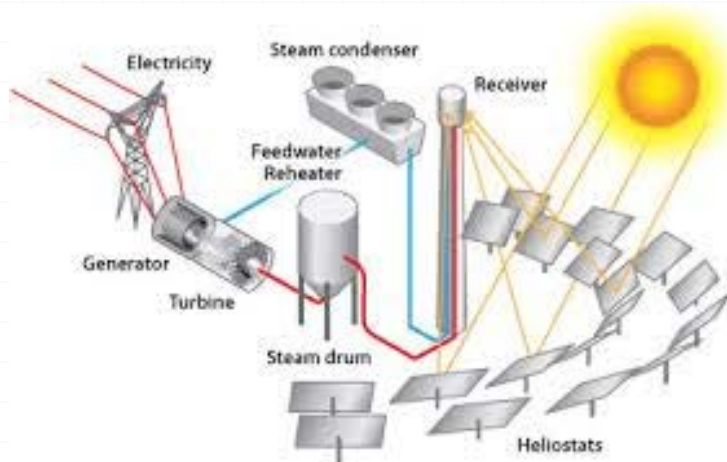
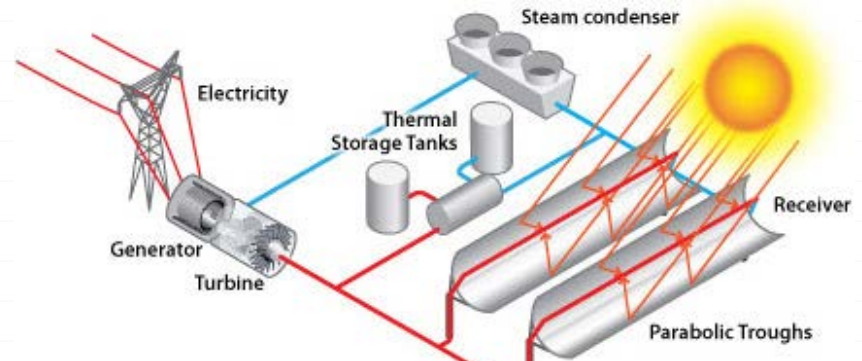
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# Breakdown

- o Background
  - o CSPs
  - o Products in use now
- o Approach
  - o Phase diagrams
  - o Equilibrium calculations
- o Results and conclusions
  - o dH vs T curves

# Background

- Concentrated Solar Power (CSP)
  - Parabolic Troughs
  - Power Tower
  - Fresnel Reflectors



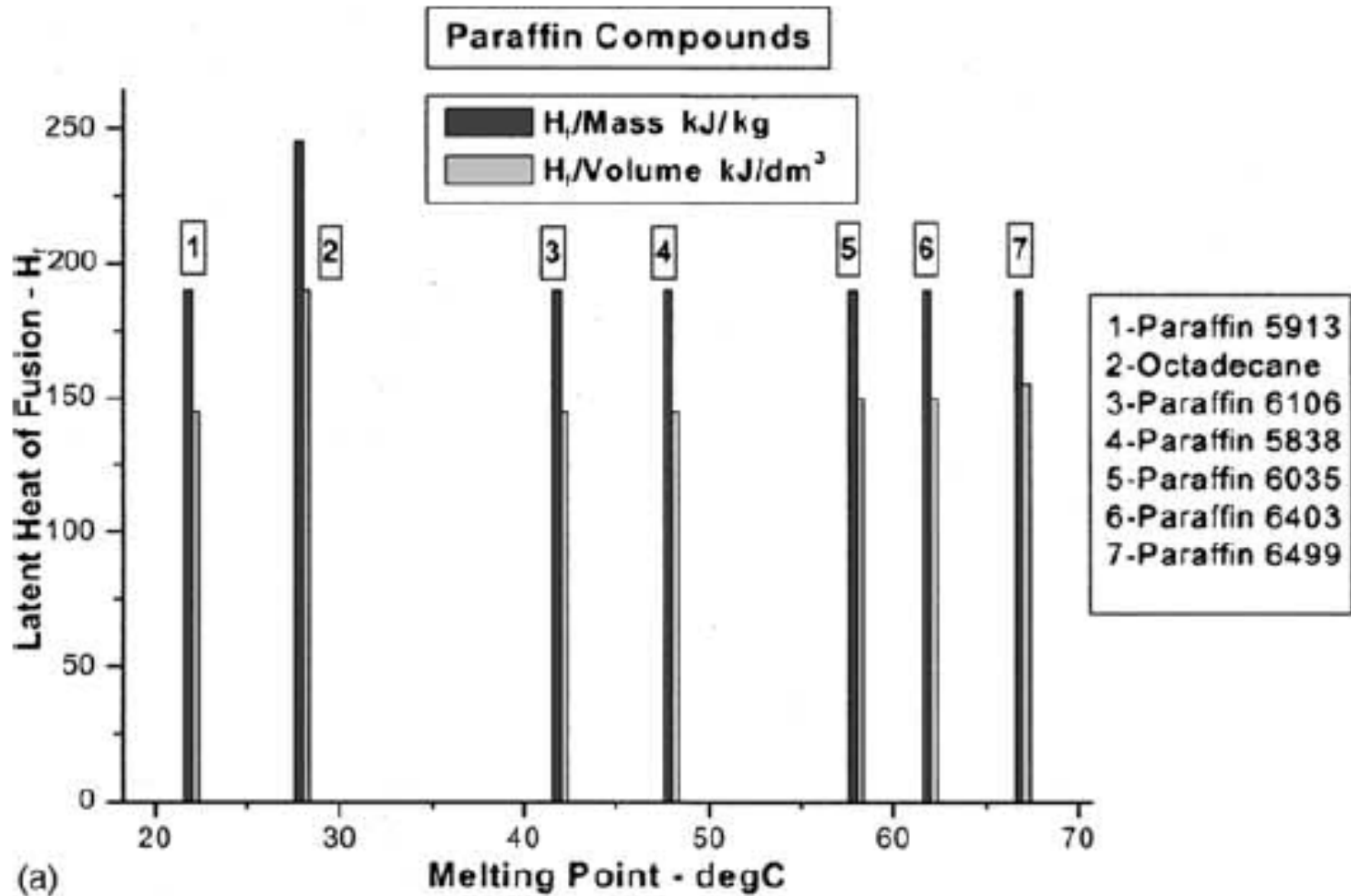
# Background

- How to save the sun's energy for a rainy day?
- Store it in Phase Change Materials (PCMs)
- Energy stored:  $S \rightarrow L$
- Energy released:  $L \rightarrow S$
- Locked as the latent heat of fusion
- Operating temperature: 150 C – 350 C

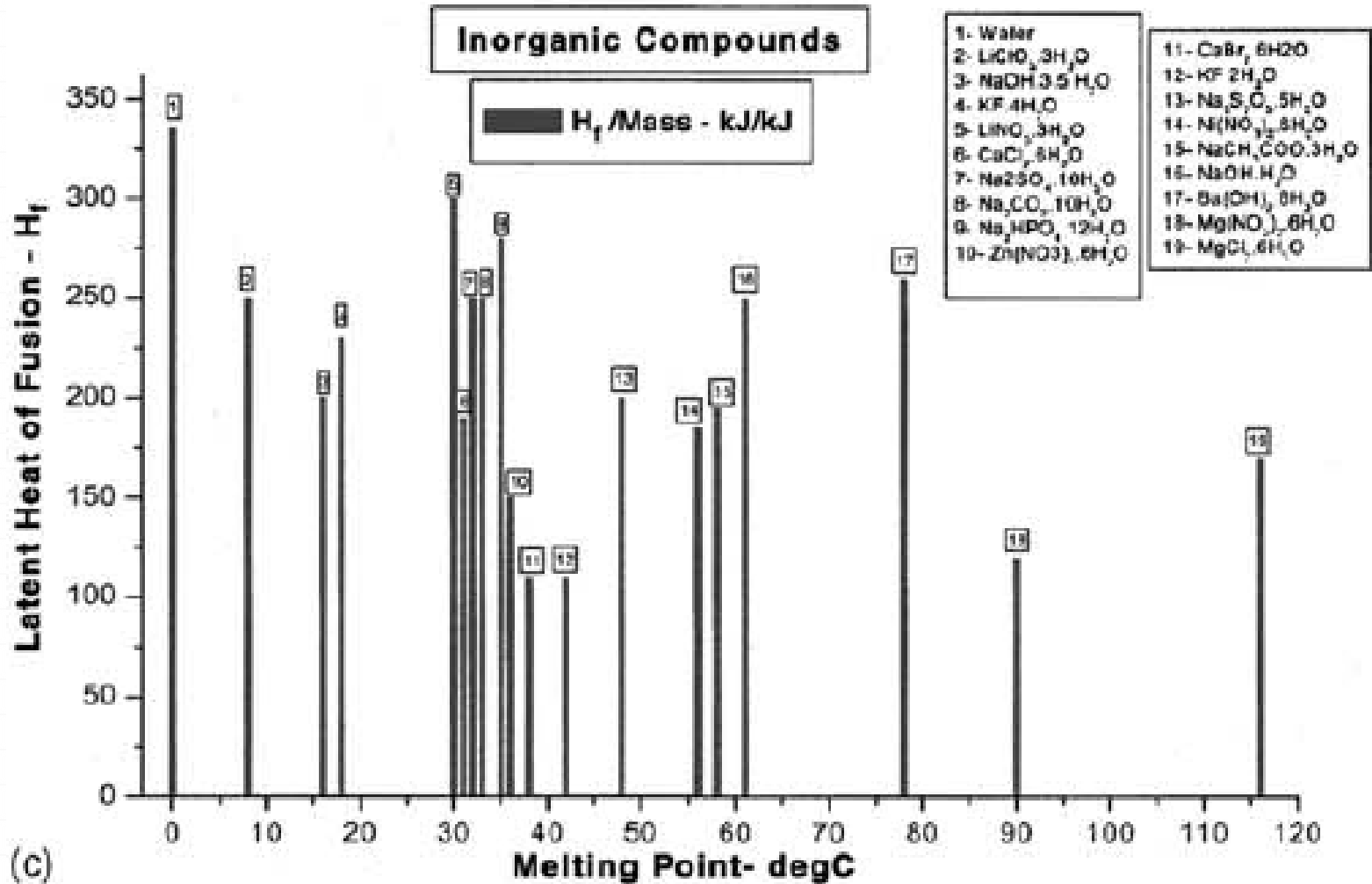
# Background

- o Paraffin compounds
- o Organic compounds (acids, amides, glycols...)
- o Inorganic compounds (salts, water)
- o Eutectic compounds (organic or inorganic)

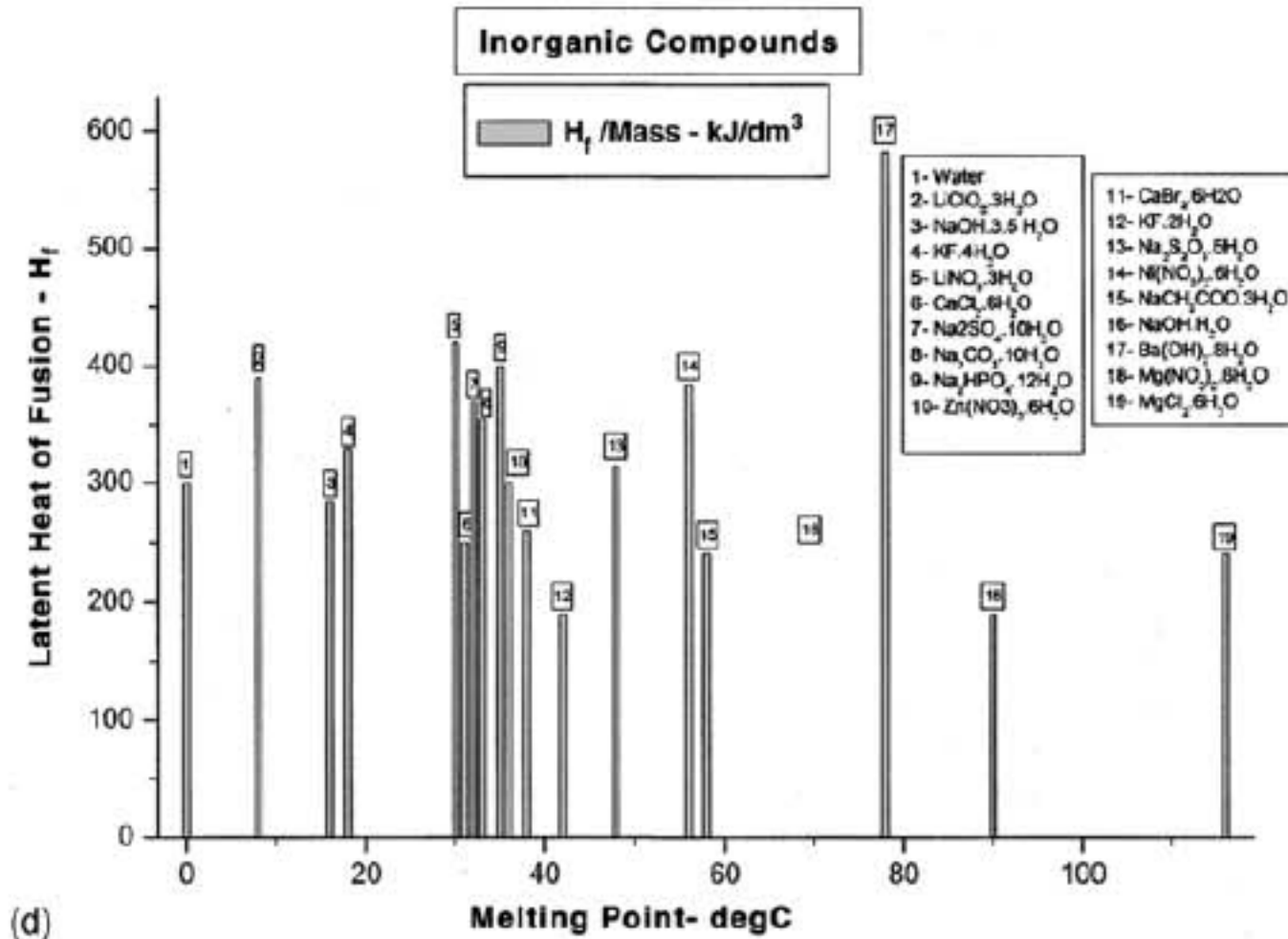
# Background



# Background

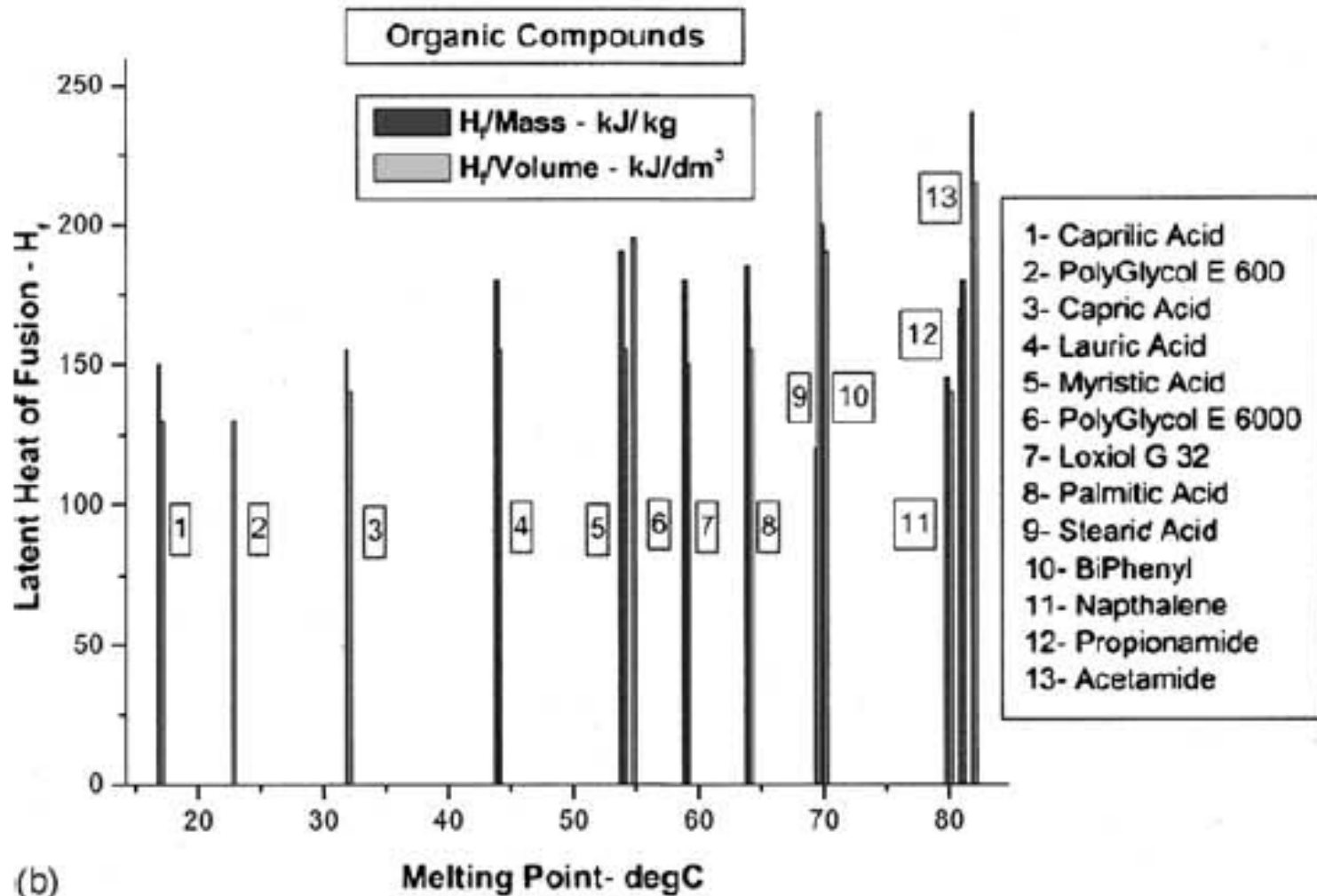


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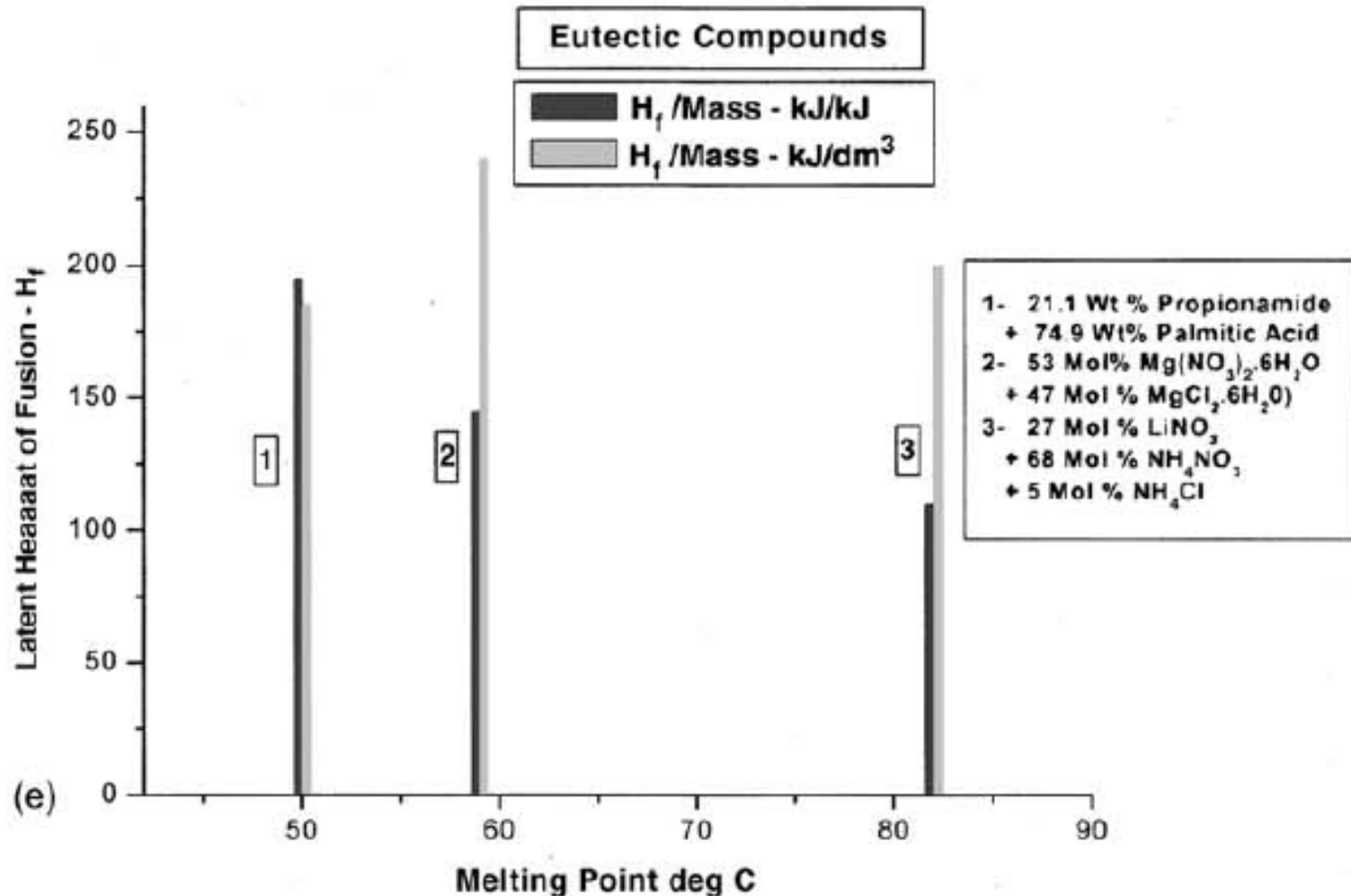




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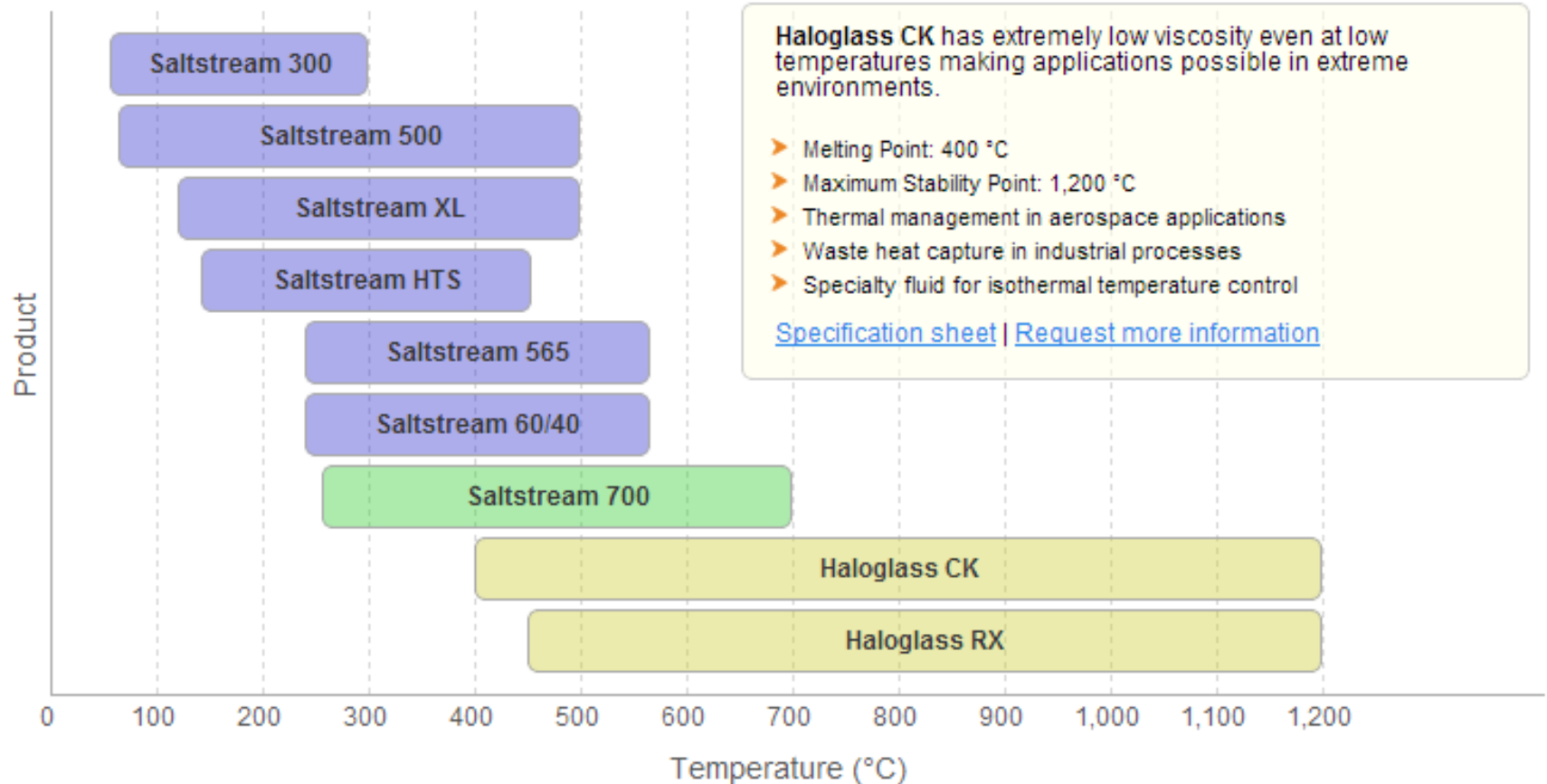


# Background



# Halotechnics Products

## Products by Temperature Stability Range



# Approach

- $\text{NaNO}_3$  and  $\text{KNO}_3$  most mentioned in literature and in industry
- Compare  $\text{CsNO}_3$ ,  $\text{LiNO}_3$ ,  $\text{RbNO}_3$  with:
  - $\text{NaNO}_3$  only
  - $\text{KNO}_3$  only
  - $\text{NaNO}_3$  and  $\text{KNO}_3$

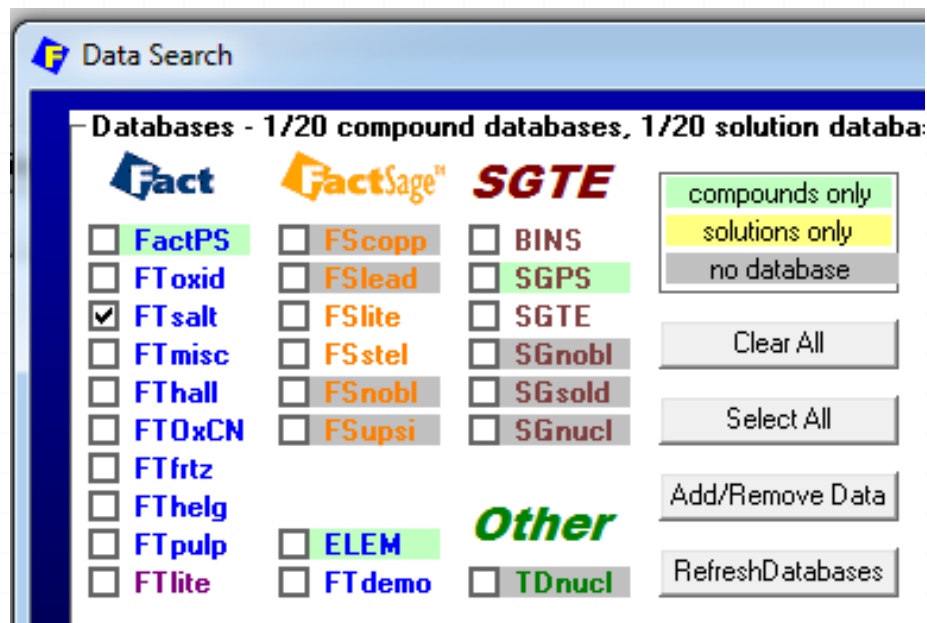
# Approach

- Calculated the phase diagram for each system
  - Noted the eutectic temperature of melting
  - Noted the eutectic composition
- For ternary systems, used 30%mol  $\text{KNO}_3$
- Ruled out mixtures operating at too  $\downarrow$  T because
  - Want to take into account heat loss during storage
  - Concentrate sunbeam temperature is  $\sim 150\text{-}350\text{C}$
- Did equilibrium calculations at eutectic comp.
- Pick 2 mixtures with  $\uparrow$  latent heat of melting

# Database Selection

## o FTsalt

- o -ALKN (HT solid solution NaNO<sub>3</sub>, KNO<sub>3</sub>; dilute Rbno<sub>3</sub>, CsNO<sub>3</sub>)
- o -CRKN (HT solid solution RbNO<sub>3</sub>, CsNO<sub>3</sub>; dilute KNO<sub>3</sub>)
- o -CsKN (LT solid binary solution CsNO<sub>3</sub>: dilute KNO<sub>3</sub>)
- o -NKNA (LT, high KNO<sub>3</sub> content solid binary solution KNO<sub>3</sub>; dilute NaNO<sub>3</sub>)



# Phase Selection

- o Select all stable phases in accordance to phase diagram results
- o Always picked Ftsalt-SALTE for liquid phase
- o Omitted some Base-Phases at times because...

Solution species			
*	+	Base-Phase	Full Name
	+	FTsalt-ALKN	Na,K,[Rb,Cs]//NO3(ss)
	+	FTsalt-CRKN	Rb,Cs,[K]//NO3(ss)
	+	FTsalt-CsKN	CsNO3-[KNO3](ss)
	+	FTsalt-NKNA	KNO3-[NaNO3](LT)
		FTsalt-SALTD	DSalt-liquid
		FTsalt-SALTE	ESalt-liquid
		FTsalt-SALT?	?Salt-liquid

Selected: 3/3				
FTsalt-SALTE				
- n				
+	Code	Species	Data	Phase
	24	CsNO3(SALTE)	FTsalt	FTsalt-SALTE
	23	KNO3(SALTE)	FTsalt	FTsalt-SALTE
	22	NaNO3(SALTE)	FTsalt	FTsalt-SALTE

Selected: 0/3				
FTsalt-SALTD				
- t				
+	Code	Species	Data	Phase
	21	Cs2O(SALTD)	FTsalt	FTsalt-SALTD
	20	K2O(SALTD)	FTsalt	FTsalt-SALTD
	19	Na2O(SALTD)	FTsalt	FTsalt-SALTD

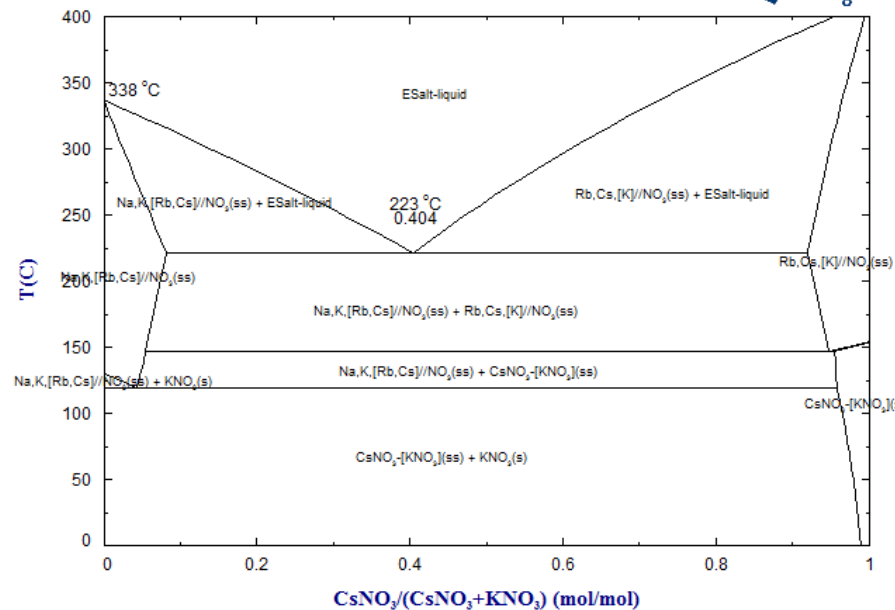
# Results

Phase Diagrams



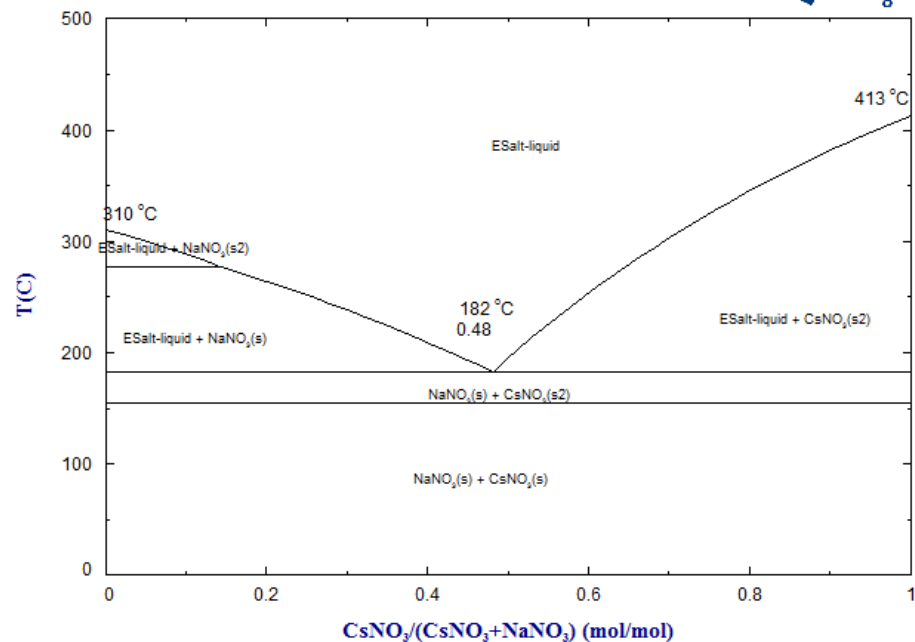
**CsNO<sub>3</sub> - KNO<sub>3</sub>**

1 atm



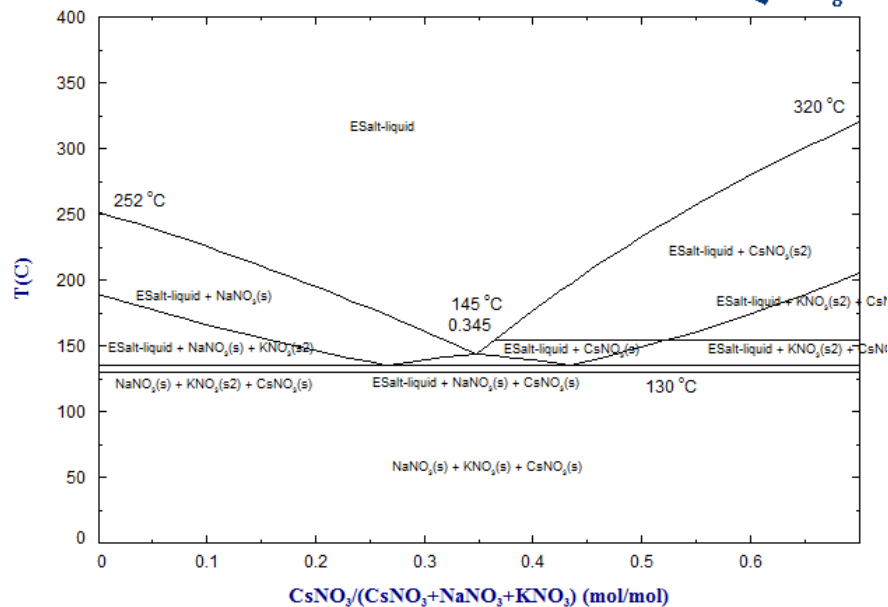
**CsNO<sub>3</sub> - NaNO<sub>3</sub>**

1 atm



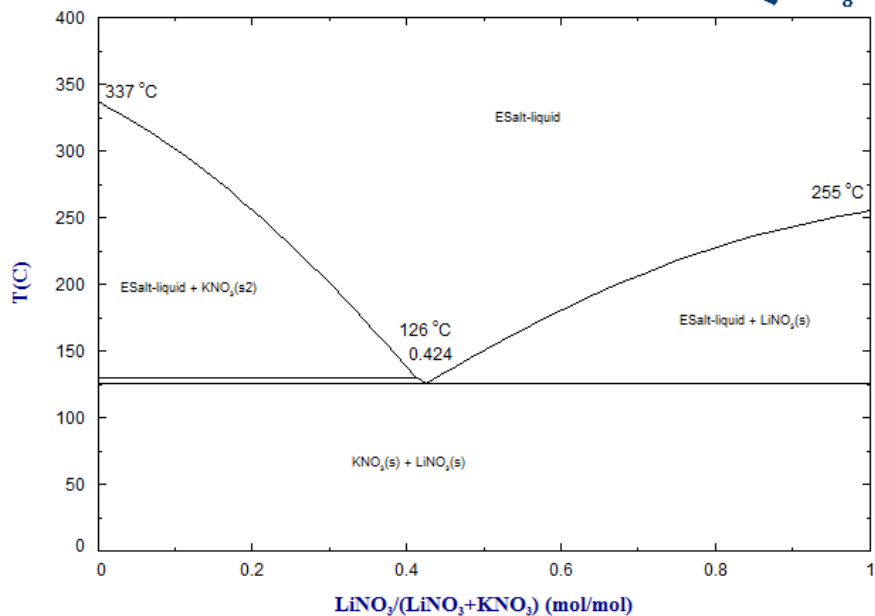
**CsNO<sub>3</sub> - NaNO<sub>3</sub> - KNO<sub>3</sub>**

$KNO_3/(CsNO_3+NaNO_3+KNO_3)$  (mol/mol) = 0.3, 1 atm



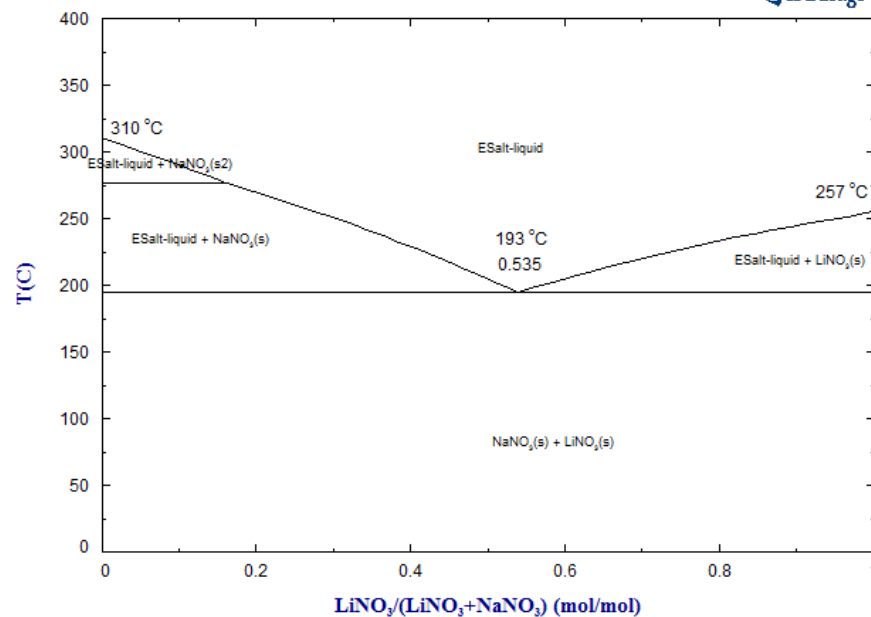
### LiNO<sub>3</sub> - KNO<sub>3</sub>

1 atm



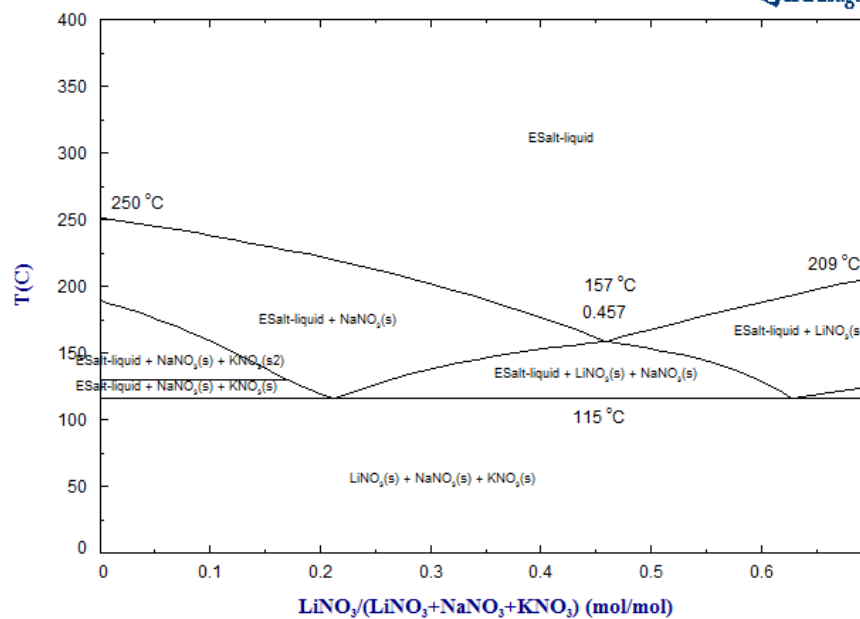
### LiNO<sub>3</sub> - NaNO<sub>3</sub>

1 atm



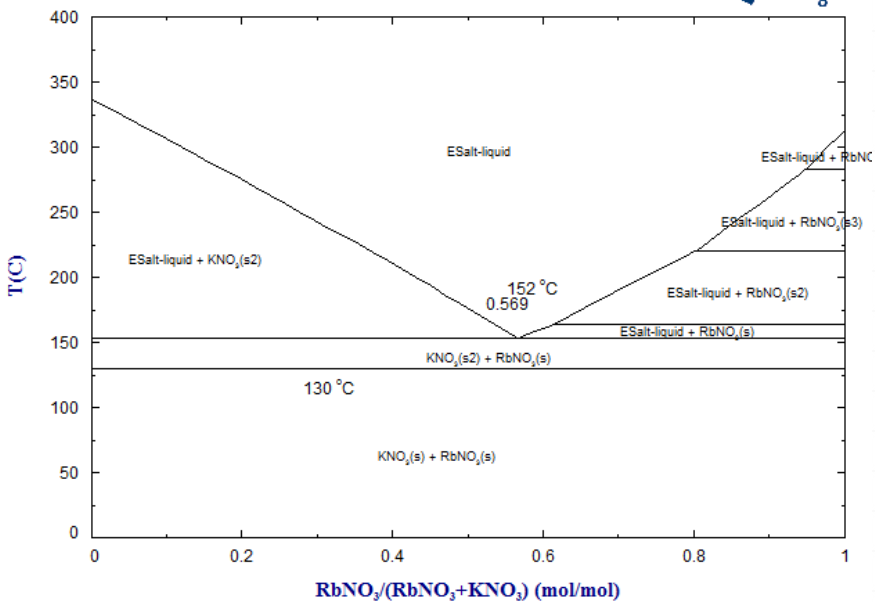
### LiNO<sub>3</sub> - NaNO<sub>3</sub> - KNO<sub>3</sub>

KNO<sub>3</sub>/(LiNO<sub>3</sub>+NaNO<sub>3</sub>+KNO<sub>3</sub>) (mol/mol) = 0.3, 1 atm



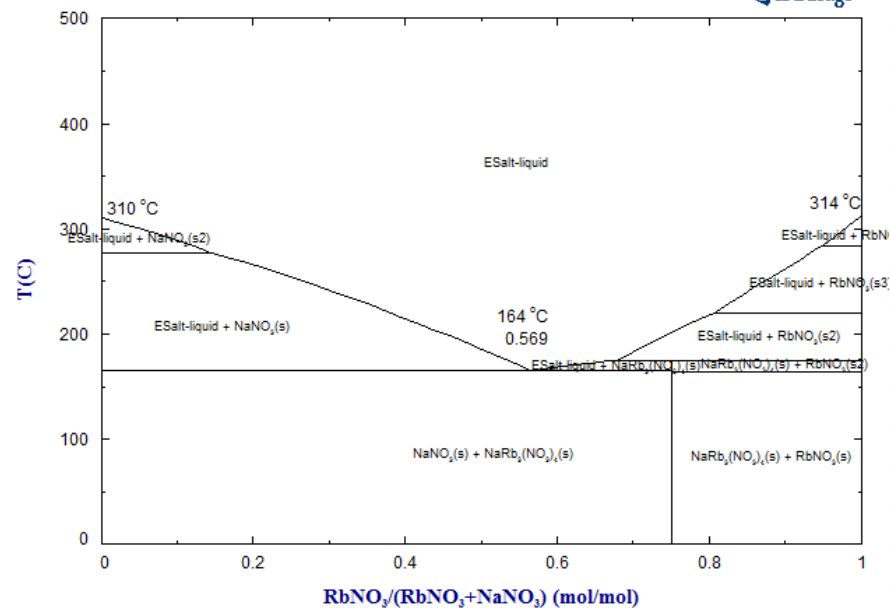
### RbNO<sub>3</sub> - KNO<sub>3</sub>

1 atm



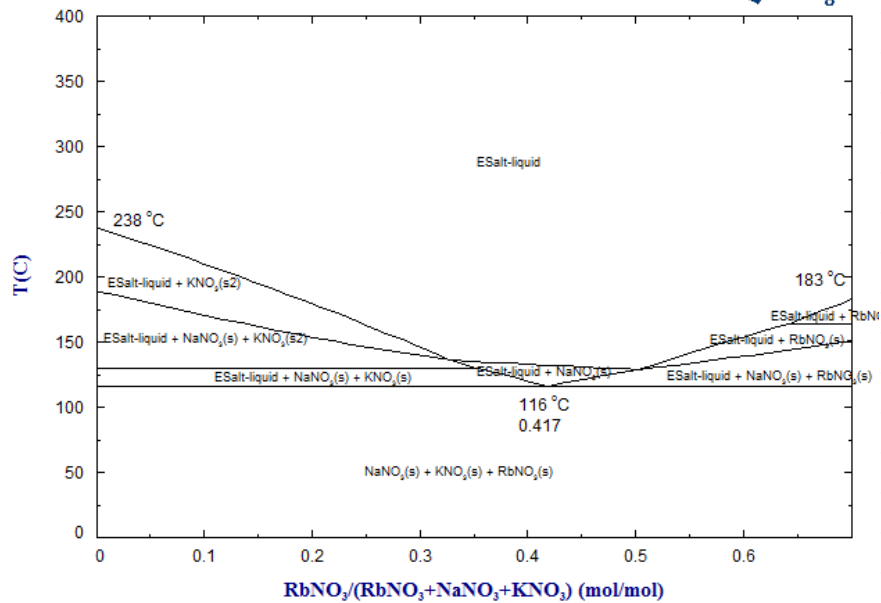
### RbNO<sub>3</sub> - NaNO<sub>3</sub>

1 atm



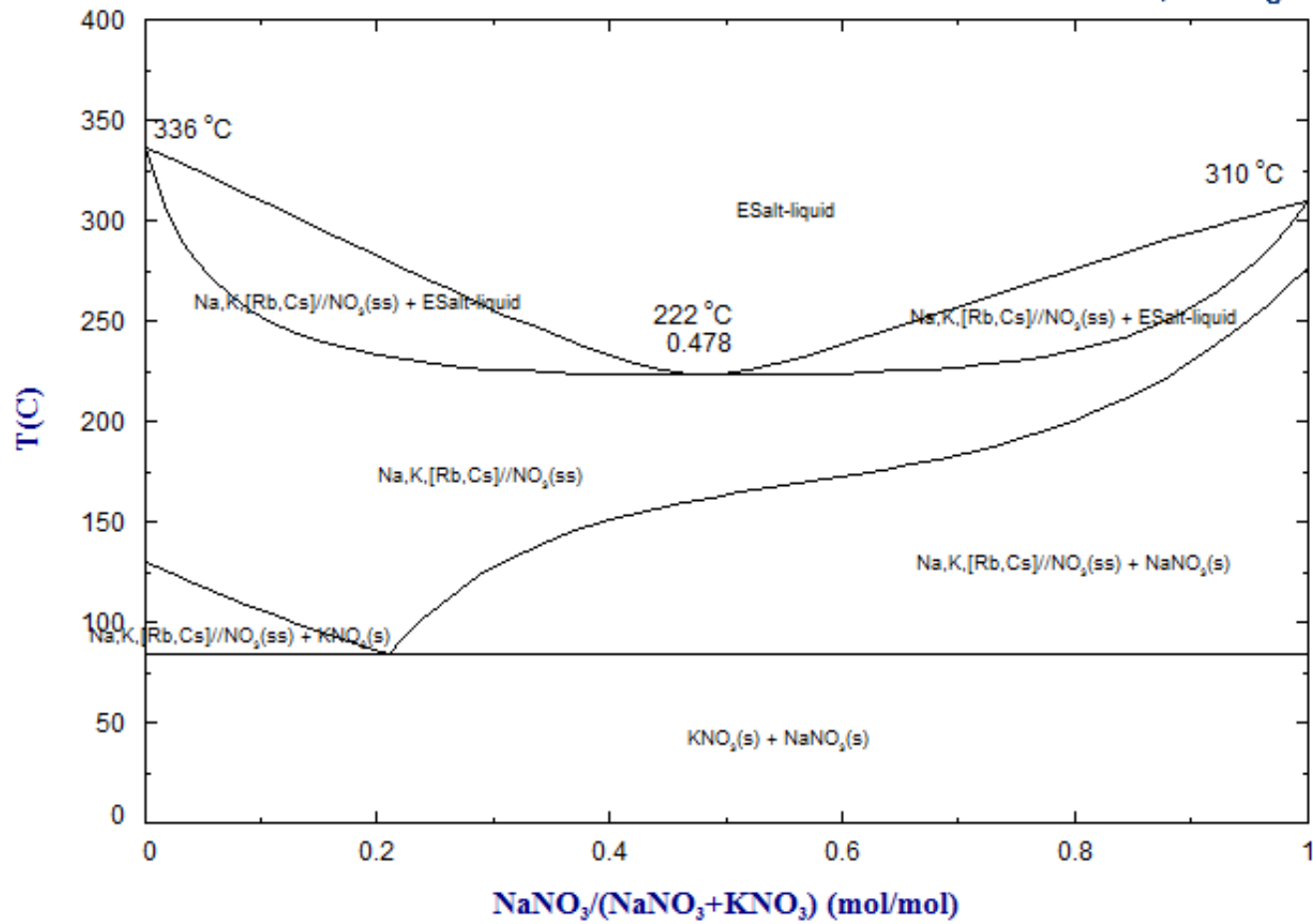
### RbNO<sub>3</sub> - NaNO<sub>3</sub> - KNO<sub>3</sub>

NaNO<sub>3</sub>/(RbNO<sub>3</sub>+NaNO<sub>3</sub>+KNO<sub>3</sub>) (mol/mol) = 0.3, 1 atm



# NaNO<sub>3</sub> - KNO<sub>3</sub>

1 atm

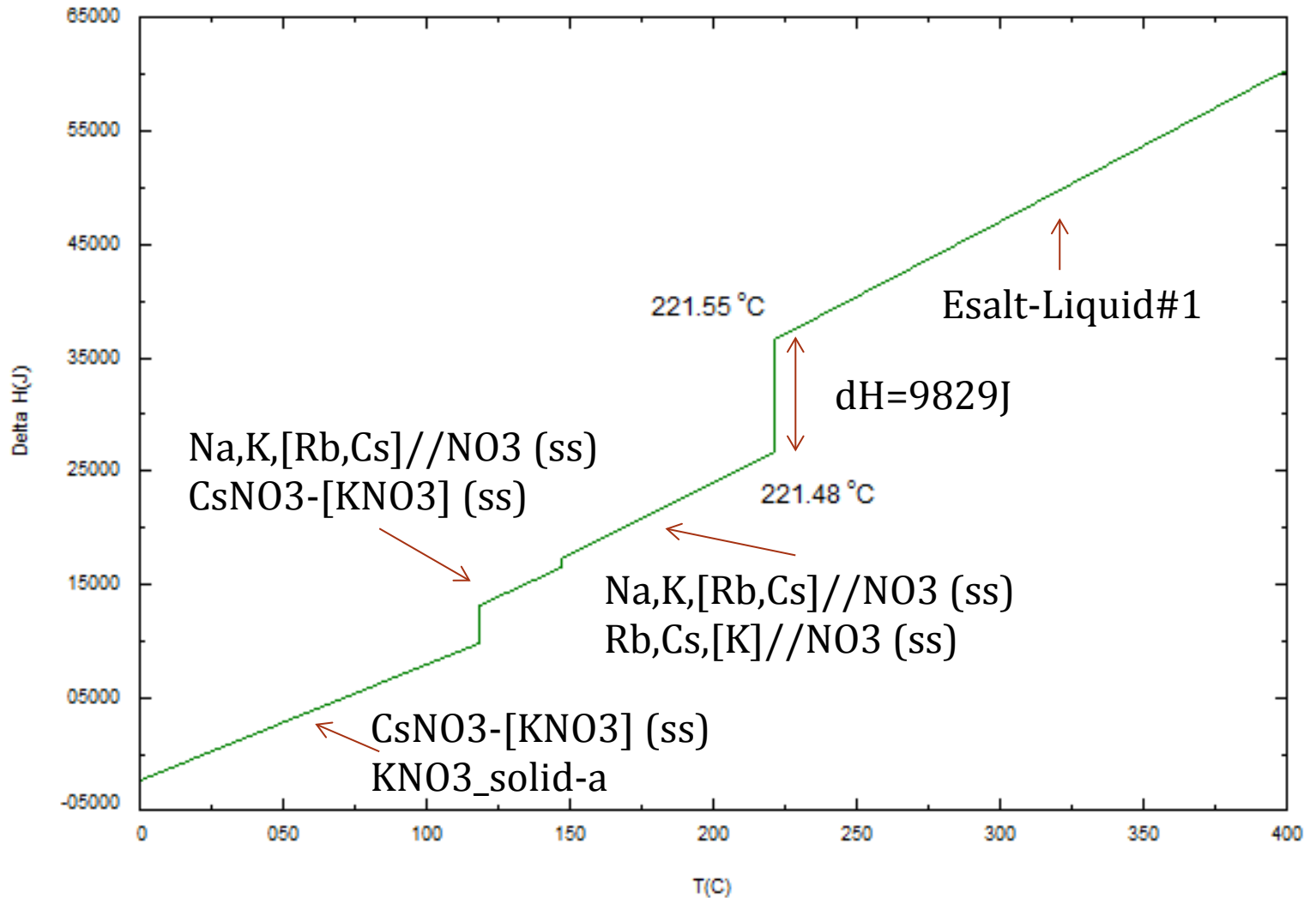


# Selecting Mixtures by Operating Temperature

Mixture	Eutectic Melting Temperature (C )	Eutectic Composition (%mol)
CsNO <sub>3</sub> -KNO <sub>3</sub>	221	0.404
<del>LiNO<sub>3</sub>-KNO<sub>3</sub></del>	<del>126</del>	<del>0.424</del>
RbNO <sub>3</sub> -KNO <sub>3</sub>	154	0.569
CsNO <sub>3</sub> -NaNO <sub>3</sub>	182	0.48
LiNO <sub>3</sub> -NaNO <sub>3</sub>	195	0.535
RbNO <sub>3</sub> -NaNO <sub>3</sub>	164	0.569
<del>CsNO<sub>3</sub>-NaNO<sub>3</sub>-KNO<sub>3</sub></del>	<del>145</del>	<del>0.345</del>
LiNO <sub>3</sub> -NaNO <sub>3</sub> -KNO <sub>3</sub>	159	0.457
<del>RbNO<sub>3</sub>-NaNO<sub>3</sub>-KNO<sub>3</sub></del>	<del>116</del>	<del>0.417</del>
NaNO <sub>3</sub> -KNO <sub>3</sub>	223	0.478

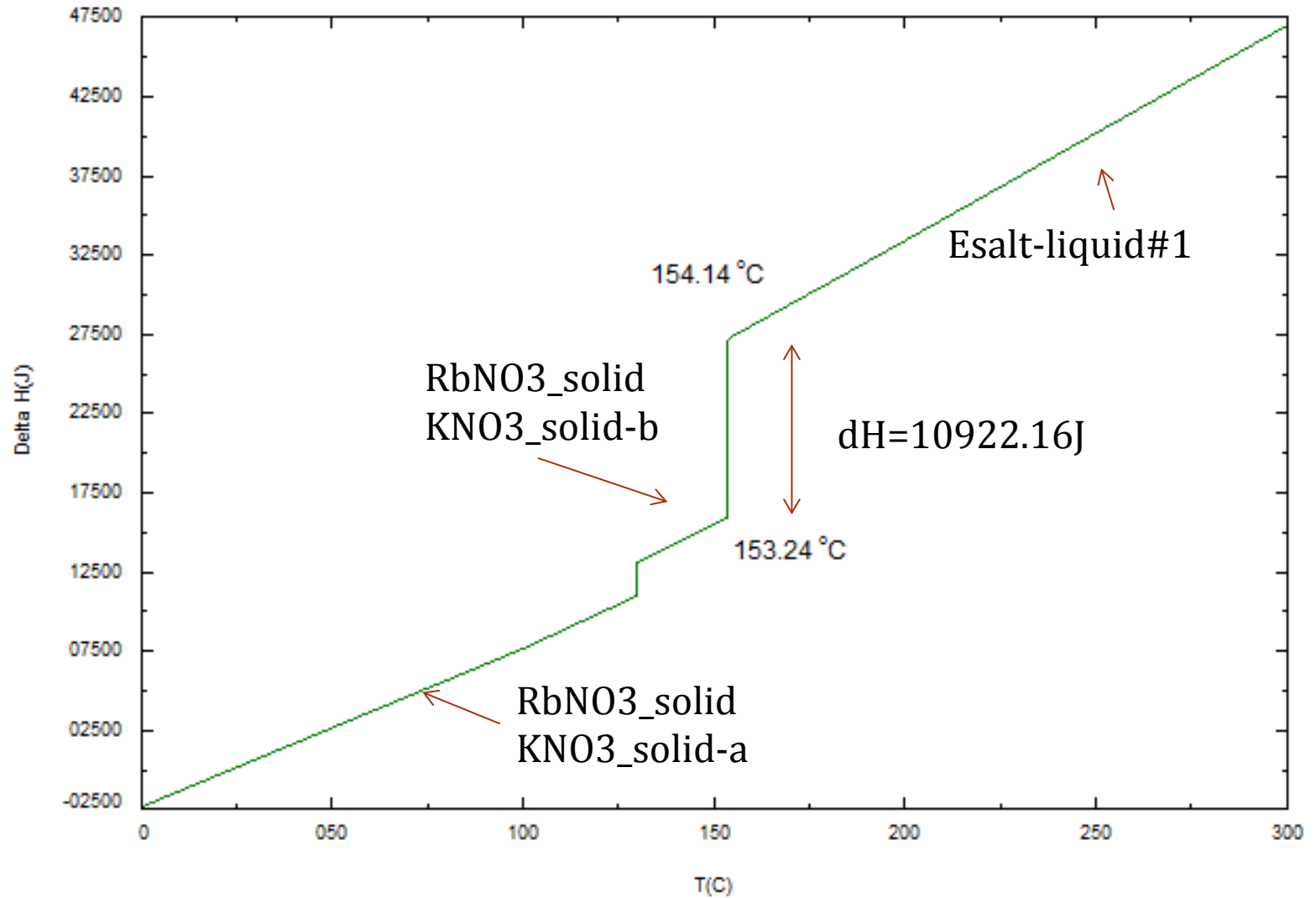
# 0.404 CsNO<sub>3</sub> + 0.596 KNO<sub>3</sub>

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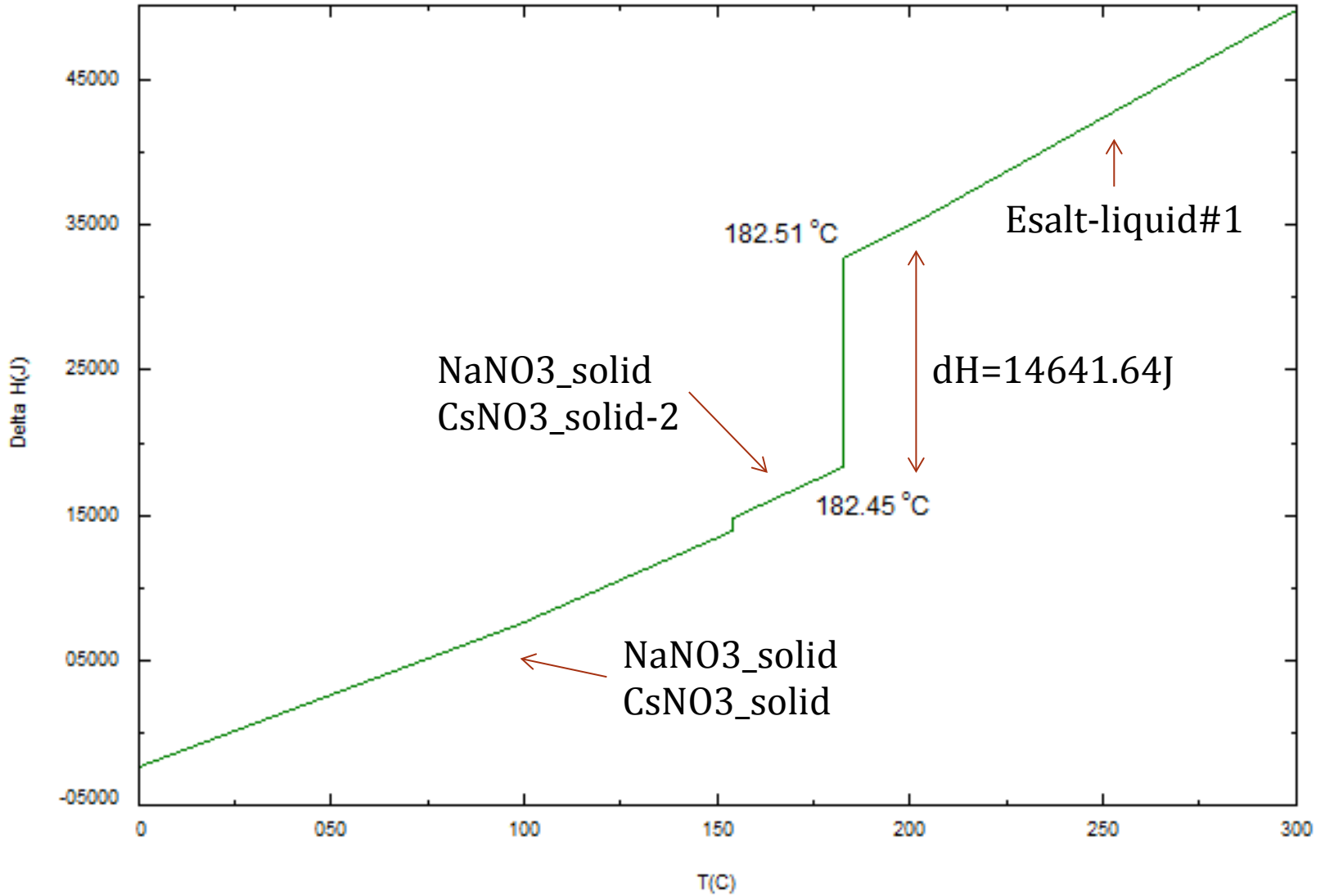
# 0.569 RbNO<sub>3</sub> + 0.431 KNO<sub>3</sub>

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# 0.48 CsNO<sub>3</sub> + 0.52 NaNO<sub>3</sub>

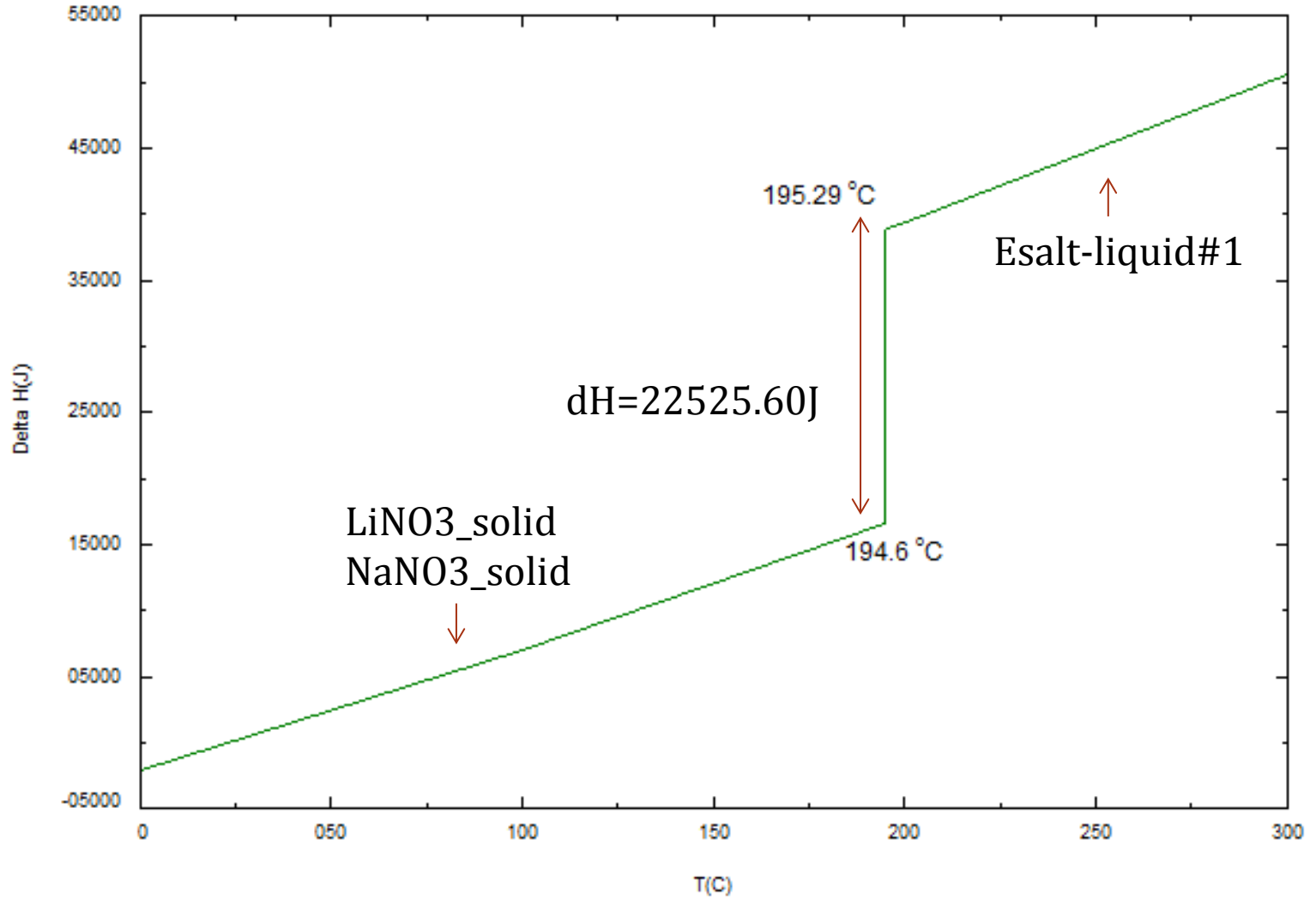
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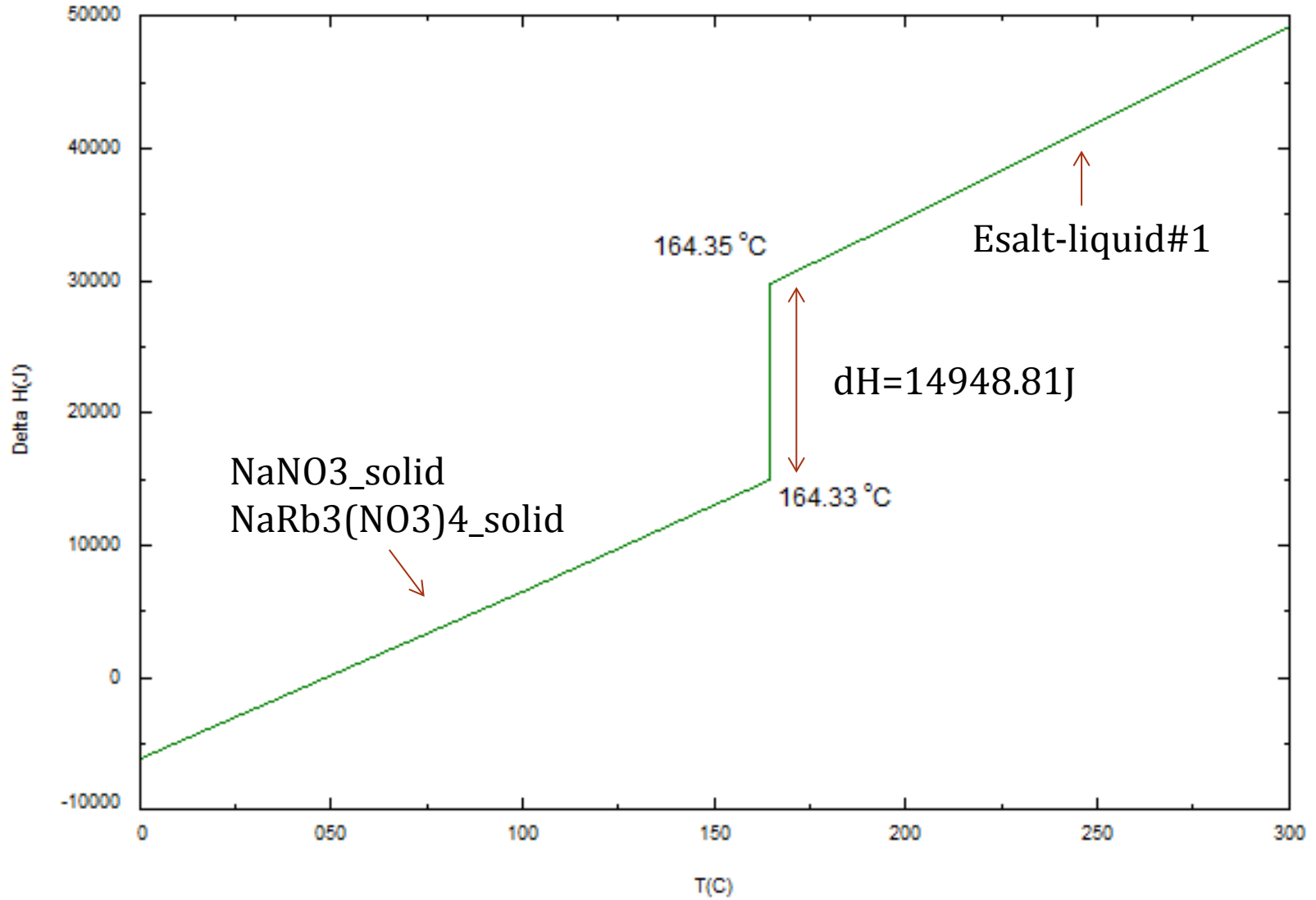
# 0.535 LiNO3 + 0.465 NaNO3

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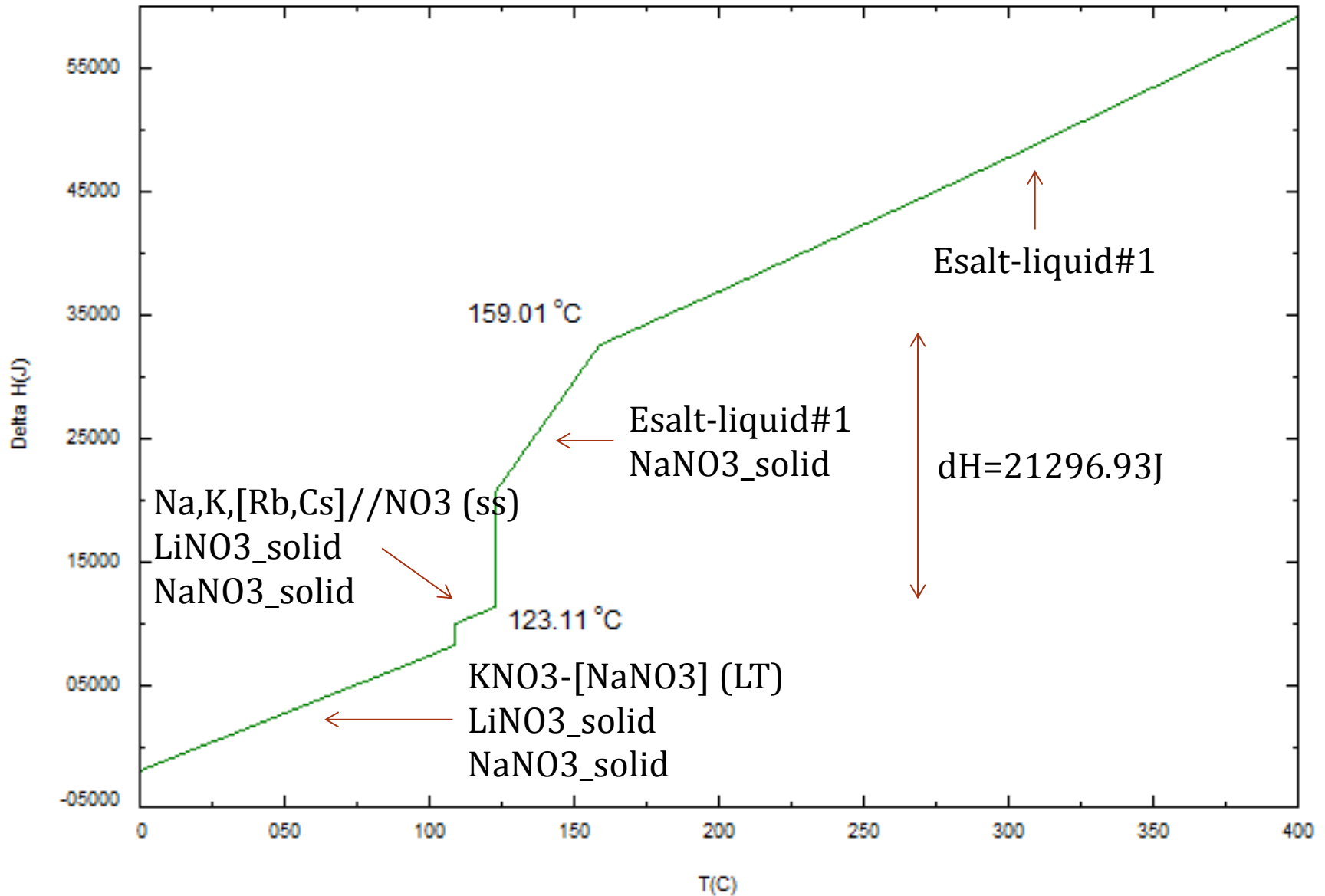
# 0.569 RbNO<sub>3</sub> + 0.431 NaNO<sub>3</sub>

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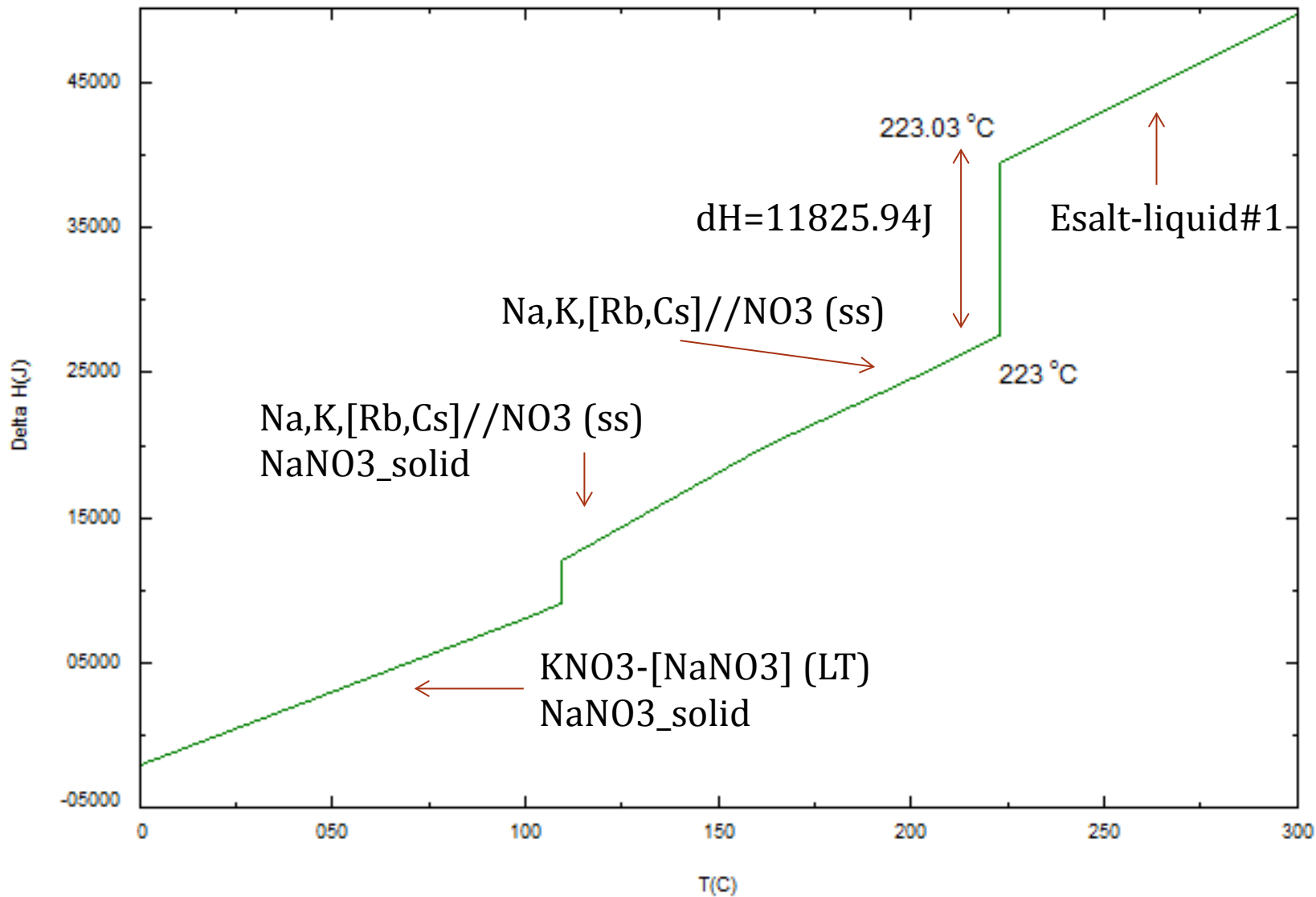
# 0.3 KNO3 + 0.243 NaNO3 + 0.457 LiNO3

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# 0.522 KNO<sub>3</sub> + 0.478 NaNO<sub>3</sub>

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# Selecting Best Mixture based on Latent Heat

Mixture	Eutectic Melting Temperature (C)	Eutectic Composition (%mol)	Latent Heat of Melting (J)
CsNO <sub>3</sub> -KNO <sub>3</sub>	221	0.404	9829.352
<del>LiNO<sub>3</sub>-KNO<sub>3</sub></del>	<del>126</del>	<del>0.424</del>	-
RbNO <sub>3</sub> -KNO <sub>3</sub>	154	0.569	10922.157
CsNO <sub>3</sub> -NaNO <sub>3</sub>	182	0.48	14641.638
LiNO <sub>3</sub> -NaNO <sub>3</sub>	195	0.535	22525.598
RbNO <sub>3</sub> -NaNO <sub>3</sub>	164	0.569	14948.805
<del>CsNO<sub>3</sub>-NaNO<sub>3</sub>-KNO<sub>3</sub></del>	<del>145</del>	<del>0.345</del>	-
LiNO <sub>3</sub> -NaNO <sub>3</sub> -KNO <sub>3</sub>	159	0.457	21296.929
<del>RbNO<sub>3</sub>-NaNO<sub>3</sub>-KNO<sub>3</sub></del>	<del>116</del>	<del>0.417</del>	-
NaNO <sub>3</sub> -KNO <sub>3</sub>	223	0.478	11825.938

# References

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- <http://www.halotechnics.com/products/>
- [www.ecomena.org](http://www.ecomena.org)